

Work Order ID 64680

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Item ID: D044-715-011

Accept

Revision ID:

Item Name: R44 Cargo Mirror

Start Date: 12/14/10 Start Qty: 4.00

Required Date: 12/17/10 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3243

Rev A

IIN-D044-715

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD044-715-011

CHG003

8/10/12/15

JF for BG 10-12-15 (4)

220

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

PICK KIT

10/12/15 (4) SP

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Item ID: D044-715-011

Accept

Setup Start

Revision ID:

Stop

Item Name: R44 Cargo Mirror

Start Date: 12/14/10 Start Qty: 4.00

Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

230

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

240

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D044-715-011
Location: 92

250

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

8.012/15

(74)

9200 D

10/12/10 SP (40)

10/12/10 JG

ME
10-12-10

Picklist Print

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Work Order ID: 64680

Parent Item: D044-715-011

Parent Item Name: R44 Cargo Mirror

Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 04.02.18 New issue KJ/JLM
IPP Rev:B 06-04-28 Manufactured on Water Jet JLM
IPP Rev:C 08-06-10 as per ECN1195p DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S 4 D3243-041 Bracket Assembly		Manufactured	No				Each	5.0000	71400171			10/12/15	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST226			5						
				56244			5						
S 4 D1048 Saddle		Manufactured	No			230	Each	24.0000	2	8		10/12/15	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST002			24						
				59235			24						
S 4 D1049 Saddle		Manufactured	No			230	Each	29.0000	2	8		10/12/15	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST002			29						
				58306			9						
				60501			20						
S 4 D2010-104 Mirror Arm 369/500		Manufactured	No			230	Each	21.0000	1	4		10/12/15	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST220			21						
				55735			1						
				56840			20						

Picklist Print

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Work Order ID: 64680

Parent Item: D044-715-011

Parent Item Name: R44 Cargo Mirror

Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 4.00

Required Qty: 4.00

D2011-101

Manufactured No

230

Each

39.0000



6" Mirror

Location

Loc Qty

Loc Code

ST227

1

61742

1

ST257

38

64036

38

Purchased

No

230

Each

1,025.000

AN3-4A



Bolt

Location

Loc Qty

Loc Code

ST350

1025

104214

28

104291

300

104322

197

104374

200

104625

300

Purchased

No

230

Each

438.0000

AN526C1032R10



Screw

Location

Loc Qty

Loc Code

ST327

100

114494

100

ST328

338

108062

126

110049

212

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Shop Packet Print

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Picklist Print

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Work Order ID: 64680

Parent Item: D044-715-011

Parent Item Name: R44 Cargo Mirror

Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 4.00

Required Qty: 4.00

ALS4-1032-130

Purchased

No

230

Each

1,351.000

4

16



Insert

Location

Loc Qty

Loc Code

PKG11

646

114723

646

ST281

570

116049

570

ST282

96

110511

10

115911

86

ST381

39

114654

39

AN960JD10L

NAS1149D0332J

Purchased

No

230

Each

0.0000

4

16



Washer



111488-4

12/18/10 (40)

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Shop Packet Print

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32.2 CARGO MIRROR REMOVAL

- 32.2.1 Remove the AN3 bolts securing the D3243-041 Bracket to the skidtube and remove the Cargo Mirror.
- 32.2.2 Reinstall the AN3-4A bolts in the inserts. The bolts should be sealed with Sikaflex-241/-291 or Proseal 890 or MIL-S-8802 Class 'B2' sealant before installing.

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-715-011 Cargo Mirror Installation	1.3 lb 0.59 kg	41.7 in 1.06 m	54.2 lb-kG 0.63 m-kG	32.0 in 0.81 m	41.6 in-lb 0.48 m-kG

32.4 PARTS LIST

Qty	Part Number	Description
X	D044-715-011	CARGO MIRROR INSTALLATION
2	D1048	Clamp
2	D1049	Saddle
1	D2010-104	Arm
1	D2011-101	Mirror
1	*D3014-1	Locknut
1	D3243-041	Bracket
4	ALS7-1032-130	Insert (or AKS7-1032-130, AKS4-1032-130, ALS4-1032-130)
4	AN3-4A	Bolt
4	AN526C1032R10	Screw (or AN526-1032R10)
4	AN960JD10L	Washers
1	*AN960JD416L	Washer

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

TC Accepted

MAR 31 2004

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